

ID MILLING MACHINE, 18-27 INCH

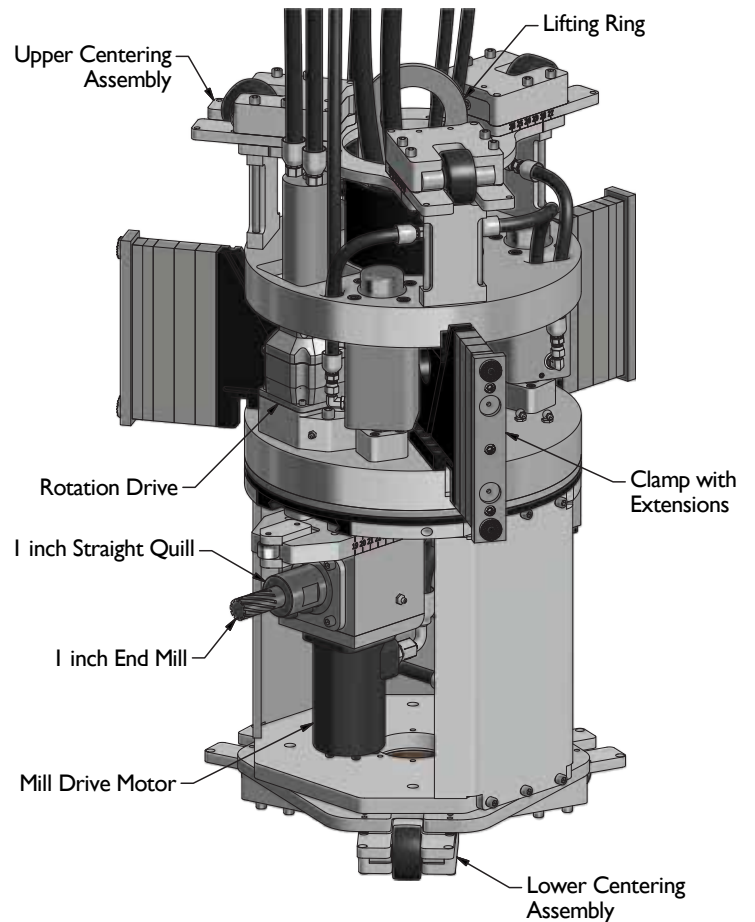
MACTECH PORTABLE MACHINING SOLUTIONS

Inside Diameter Pipe Severing

Mactech's ID Milling Machine reliably cuts casing, pilings, and other round, hollow tube from the inside of the pipe. Simply lower the ID Milling Machine into the pipe, activate the self-centering mechanism, and begin the cut. The self-centering clamps assure accurate and secure placement. In subsea applications, cutting below the mudline requires costly and time-wasting dredging around the casing. The ID Milling Machine eliminates the need for excavation around subsea structures, saving time and expense. Mactech's unique ID Milling Machine is your solution to limited access, round tube severing applications.



Bridge Piling Cutting



Features

- Cold cut pilings, casings, or other round, hollow tube.
- Inside diameter cutting eliminates the need for subsea dredging around casings.
- Cuts 18 to 27 inch inside diameter pipe.
- Self-centering makes setup quick and easy.
- Uses standard 1 inch end mill.

MACTECH
ON-SITE MACHINING SOLUTIONS

Mactech, Inc. • 4079 Pepin Ave. • Red Wing, MN 55066
PH: 651-388-7117 • TOLL FREE: 800-328-1488 • FAX: 651-388-0337

www.mactechonsite.com

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Tooling: 1 inch End Mill

HPU requirement: 20 gpm @ 2000 psi continuous pressure. Adjustable flow and pressure control.

Hydraulic power units are available from Mactech.

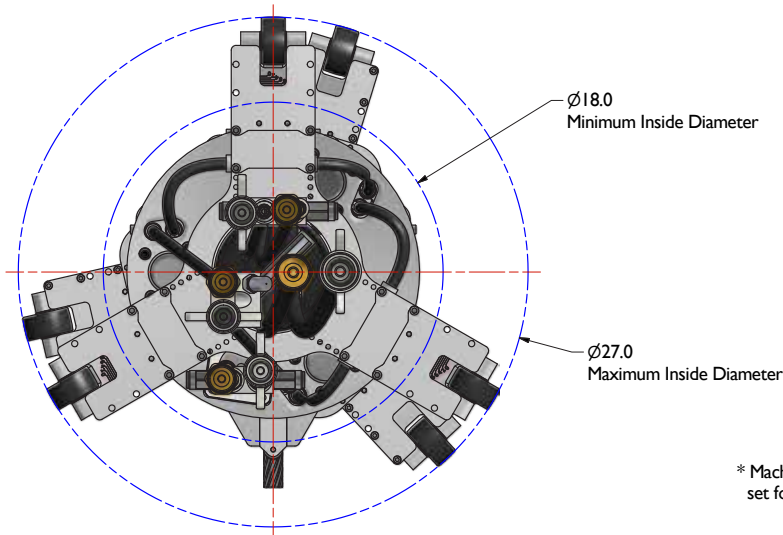
Control Cart: Mactech recommends the use of our control cart for controlling all hydraulic functions.

Weights

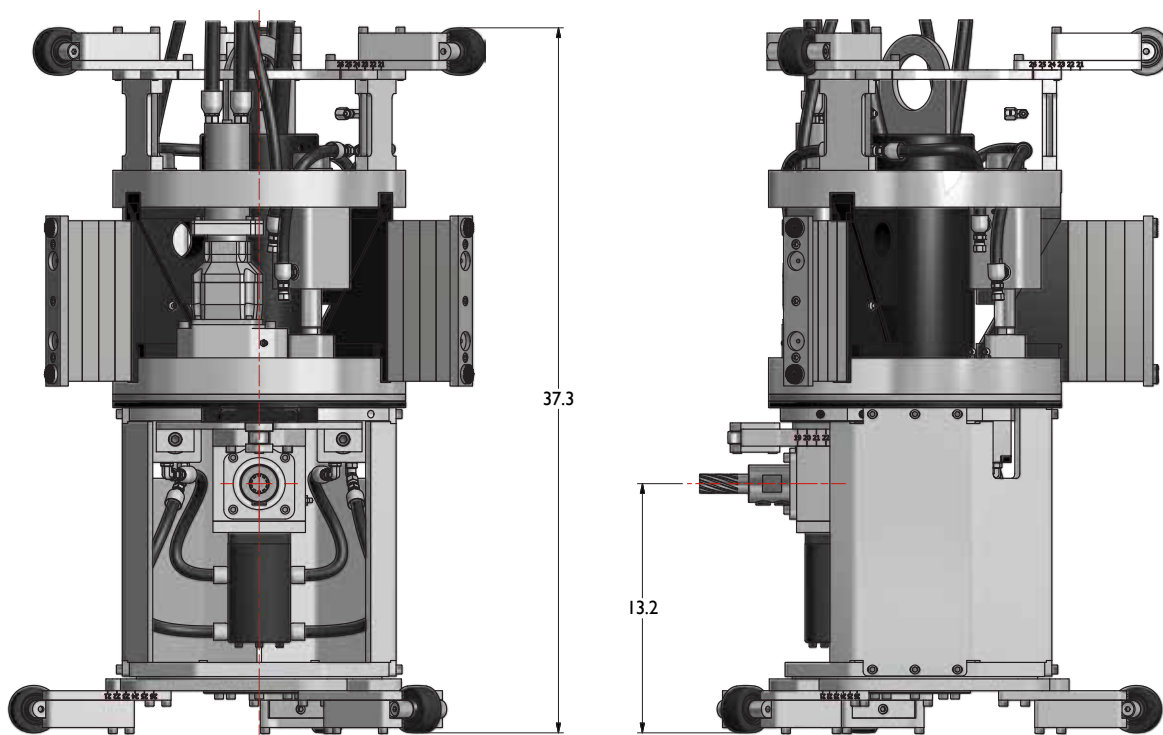
ID Milling Machine shipping weight: 995 lbs.

Hoses shipping weight: 426 lbs.

Operating Weight: 405 lbs.



* Machine is shown in the operating position, set for 27 inch diameter pipe.



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