## **ID MILLING MACHINE, 33-60 INCH**

MACTECH PORTABLE MACHINING SOLUTIONS

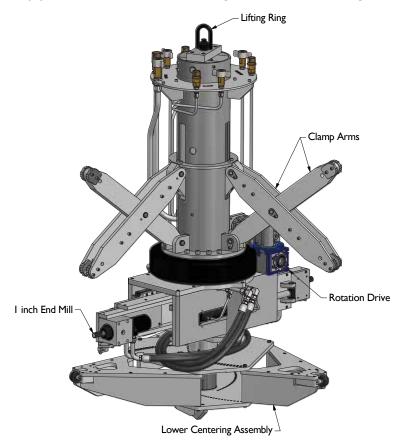
### Inside Diameter Pipe Severing

Mactech's ID Milling Machine reliably cuts casing, pilings, and other round, hollow tube from the inside of the pipe. Simply lower the ID Milling Machine into the pipe, activate the self-centering mechanism, and begin

the cut. The self-centering clamps assure accurate and secure placement. In subsea applications, cutting below the mudline requires costly and time-wasting dredging around the casing. The ID Milling Machine eliminates the need for excavation around subsea structures, saving time and expense. Mactech's unique ID Milling Machine is your solution to limited access, round tube severing applications.



ID Milling Machine, 33-60 inch



#### **Features**

- Cold cut pilings, casings, or other round, hollow tube.
- · Dual End Mills reduce cut time by half.
- Inside diameter cutting eliminates the need for subsea dredging around casings.
- Cuts 33 to 60 inch inside diameter pipe.
- Self-centering makes setup quick and easy.
- · Uses standard I inch end mill.



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Tooling: I inch End Mill

**HPU requirement:** 35 gpm @ 2000 psi continuous pressure. Adjustable flow and pressure control.

Hydraulic power units are available from Mactech.

**Control Cart:** Mactech recommends the use of our control cart for controlling all hydraulic functions.

#### Weights

Operating Weight: 1140 lbs.

